

	PART - GROUP CHANGE NOTIFICATION			Bulletin no	Rev no	Date
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	Approved by	Buğra Çetinkaya				

TECHNICAL EXPLANATION OF THE MODIFICATION		Technical Bulletin No
Subject	Use of Self-tapping screws due to Tox broken problem	
Key Words	Tox broken and Self-tapping screw use	

Problem description / Reason of the modification:

2836970500 / 4x9.5mm self-tapping screw will be used from the center of the tox which broken due to the tox rupture that may occur in the chassis due to the unbalanced load and the resulting sound problem.

Affected period:	Application Date:

Content of the modification (Which items are modified?):

Due to the risk of tox rupture, the number of tox has been increased in the tox rupture area of the chassis. If there is a tox break in the chassis before the change, the specified self-tapping screw will be used.

Needed equipment:

A self-tapping screw is thrown from the center of the tox with the help of a cordless drill,

How will be the application of the modification in the field?:

When there is a sound problem in the chassis area of large products, it is checked whether there is a tox break in the chassis. One specified self-tapping screw is thrown for each tox that breaks off and it is tightened properly.



INFORMATION ABOUT THE PART CHANGES

Ser. Ref	New part(s) / Group(s)			Code	Ser. Ref	Old part(s) / Group(s)			Code
	Stock number	Part / group name	Count			Stock number	Part / group name	Count	
1096	2836970500	SCREW (4x11)	1	A2					

New Part(s) / Group(s)

Parts are added to BOM of the product. Part datas are completed by Production Planning department.

Parts will not be added to BOM, It is only for service.

CODE EXPLANATION :

- A-Old stocks can be used; Old & new parts are fully interchangeable
 - B-Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions
 - C-Old stocks can not be used. New parts are interchangeable with old & new productions
 - D-Old stocks can not be used. New parts are interchangeable with new productions
 - E-Old stocks can be used in old productions. New parts are interchangeable with old & new productions
- 1-Performance / 2-Production improvement / 3-Safety / 4-Material or dimension change / 5-Additional part / 6-Part cancellation / 7-Alternative use

RELATED PRODUCTS

No	Modification Date	Brand	Model	Started from	Finished at	Signature

Sensitivity: Public