| arçelik | PART - GROUP CHANGE NOTIFICATION | | Bulletin no | Rev no | Date |
|---|---|---|---|---|---|
| | Copy to | Musa ALTIPARMAK Adem AYHAN | 2018_08 | 0 | 01.03.2018 |
| | Approved by | Seyhun BAKIRHAN | | | |

| TECHNICAL EXPLANATION OF THE MODIFICATION | | Technical Bulletin No |
|---|---|---|
| Subject | To provide use common between BK and X door hood clamp | |
| Key Words | Door Hood Clamp | |

**Problem description / Reason of the modification:**

To provide use common between BK and X door hood clamp, type-06 has been created. 2802580600 door hood clamp will be used instead of 2802580300 and 2802580400 door hool clamp starting by 01.03.2018.

**Affected period:**

01.03.2018 before

**Application Date:**

01.03.2018

**Content of the modification (Which items are modified?):**

2802580600 door hood clamp will be used instead of 2802580300 and 2802580400 door hool clamp starting by 01.03.2018.

**APPLICATION IN THE FIELD:**

**Needed equipment:**

**How will be the application of the modification in the field?:**

**After**
**2802580600**

| |
|---|
| (HF) |
| TİP 06/TYPE 06 |
| ø0.8 mm |
| (ø 4.2 ±0.2) |
| (Ø230 ±3) |
| 895±5 |
| Sağ [R] |
| Ø230 ==> Ø400 |
| 3 |
| 2±1.5N |
| 0.121±0.03 N/mm |
| 38 ±3gr. |

**Before**
**2802580300 ve 2802580400**

| TİP 03/TYPE 03 | TİP 04/TYPE 04 |
|---|---|
| ø0.8 mm | ø0.8 mm |
| (ø 4.2 ±0.2) | (ø 4.2 ±0.2) |
| (ø220±3) | (ø240±3) |
| 860±5 | 938±5 |
| Sağ [R] | Sağ [R] |
| ø220==>ø390 | ø240==>ø415 |
| 3 | 3 |
| 2±1.5N | 2±1.5N |
| 0.127±0.02 N/mm | 0.116±0.03 N/mm |
| 36.3±3gr. | 40±3gr. |

**INFORMATION ABOUT THE PART CHANGES**

| Ser. Ref | New part(s) / Group(s) Stock number | Part / group name | # | Code | Ser. Ref | Old part(s) / Group(s) Stock number | Part / group name | # | Code |
|---|---|---|---|---|---|---|---|---|---|
| 55 | 2802580600 | Door Hood Clamp | 1 | A2 | 55 | 2802580300 | Door Hood Clamp | 1 | A2 |
| | | | | | 55 | 2802580400 | Door Hood Clamp | 1 | A2 |
| | | | | | | | | | |
| | | | | | | | | | |

**New Part(s) / Group(s)**

- [x] Parts are added to BOM of the product.
- [ ] Parts will not be added to BOM, It is only for service.
- [ ] Part datas are completed by Production Planning department.

**CODE EXPLANATION :**

**A**-Old stocks can be used; Old & new parts are fully interchangeable
**B**-Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions
**C**-Old stocks can not be used. New parts are interchangeable with old & new productions
**D**-Old stocks can not be used. New parts are interchangeable with new productions
**E**-Old stocks can be used in old productions. New parts are interchangeable with old & new productions
**1**-Performance / **2**-Production improvement / **3**-Safety / **4**-Material or dimension change / **5**-Additional part / **6**-Part cancellation / **7**-Alternative use

**RELATED PRODUCTS**

| No | Modification Date | Brand | Model | Started from | Finished at | Signature |
|---|---|---|---|---|---|---|
| | | | | | | |
| | | | | | | |
| | Sensitivity: Public | | | | | |
| | | | | | | |
| | | | | | | |