	<b>PART - GROUP CHANGE NOTIFICATION</b>			<b>Bulletin no</b>	<b>Rev no</b>	<b>Date</b>
	<b>Copy to</b>	Adem AYHAN-Musa ALTIPARMAK		2019-25	0	1.12.2019
	<b>Approved by</b>	Yunus Emre AYDOĞDU				

<b>TECHNICAL EXPLANATION OF THE MODIFICATION</b>		<b>Technical Bulletin No</b>
<b>Subject</b>	The changing of clamp	
<b>Key Words</b>		

**Problem description / Reason of the modification:**

Due to front glass pressing against the gasket the problem of front wall gasket clamp being forced out of place is seen. To resolve this issue new type of front wall gasket clamp has been designed and a new stock has been assigned.

<b>Affected period:</b> 1.12.2019	<b>Application Date:</b> 1.12.2019
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**Content of the modification (Which items are modified?):**

By increasing the force on the new gasket clamp spring the risk of fallout of the clamp from place has been reduced and the new design will be implemented on the assemblies

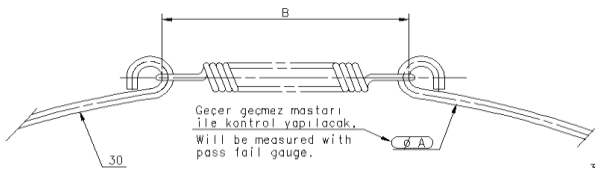
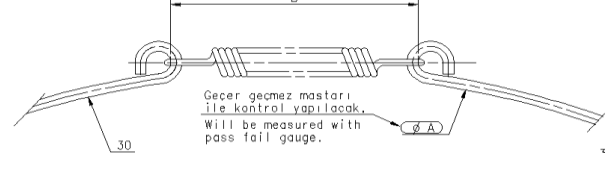
**APPLICATION IN THE FIELD:**

**Needed equipment:**

For the products seeing gasket clamp fallout problem on the field the old gasket clamp will be replaced with the new designed clamp.

**How will be the application of the modification in the field?:**

Due to the change in length of the spring on the new design a new apparatus will be used to assembly the component.

<b>AFTER</b>	<b>BEFORE</b>								
 <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>Tip/Type</td><td>11</td></tr> <tr><td>L0 (mm)</td><td>80±1</td></tr> <tr><td>L1 (mm)</td><td>100</td></tr> <tr><td>P1 Kgf (min)</td><td>9.5</td></tr> </table>	Tip/Type	11	L0 (mm)	80±1	L1 (mm)	100	P1 Kgf (min)	9.5	 <p style="text-align: right;"> <math>L_0 = 45 \pm 1</math>  <math>L_1 = 60</math>  <math>P_1 = 5.3 \text{ kg}_f (\text{min})</math> </p>
Tip/Type	11								
L0 (mm)	80±1								
L1 (mm)	100								
P1 Kgf (min)	9.5								

<b>INFORMATION ABOUT THE PART CHANGES</b>											
Ser. Ref	New part(s) / Group(s)				Code	Ser. Ref	Old part(s) / Group(s)				Code
	Stock number	Part / group name	#				Stock number	Part / group name	#		
230	2603901100	CABINET BELLOWS CLAMP ASSEMBLY	1	C2	230	2603901000	CABINET BELLOWS CLAMP ASSEMBLY	1	C2		

**New Part(s) / Group(s)**

Parts are added to BOM of the product.  Part datas are completed by Production Planning department.

Parts will not be added to BOM, It is only for service.

**CODE EXPLANATION :**

**A**-Old stocks can be used; Old & new parts are fully interchangeable  
**B**-Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions  
**C**-Old stocks can not be used. New parts are interchangeable with old & new productions  
**D**-Old stocks can not be used. New parts are interchangeable with new productions  
**E**-Old stocks can be used in old productions. New parts are interchangeable with old & new productions  
**1**-Performance / **2**-Production improvement / **3**-Safety / **4**-Material or dimension change / **5**-Additional part / **6**-Part cancellation / **7**-Alternative use

<b>RELATED PRODUCTS</b>						
No	Modification Date	Brand	Model	Started from	Finished at	Signature

Sensitivity: Public