

	PART - GROUP CHANGE NOTIFICATION			Bulletin no	Rev no	Date
	Copy to	Musa ALTIPARMAK Adem AYHAN		2022_20	0	15.05.2022
	Approved by	Yunus Emre Aydođdu				

TECHNICAL EXPLANATION OF THE MODIFICATION		Technical Bulletin No
Subject	Shock absorber change in Large products	
Key Words	Shock absorber wiht U-bracket	

Problem description / Reason of the modification:

Due to the quality problems in the metal bracket shock absorbers of large products, the shock absorber has been replaced. After May 15, 2022, 2860640100 stock shock absorber will be used instead of the 2829010100 stock shock absorber.

Affected period: 01.05.2022 before	Application Date: 15.05.2022
--	--

Content of the modification (Which items are modified?):

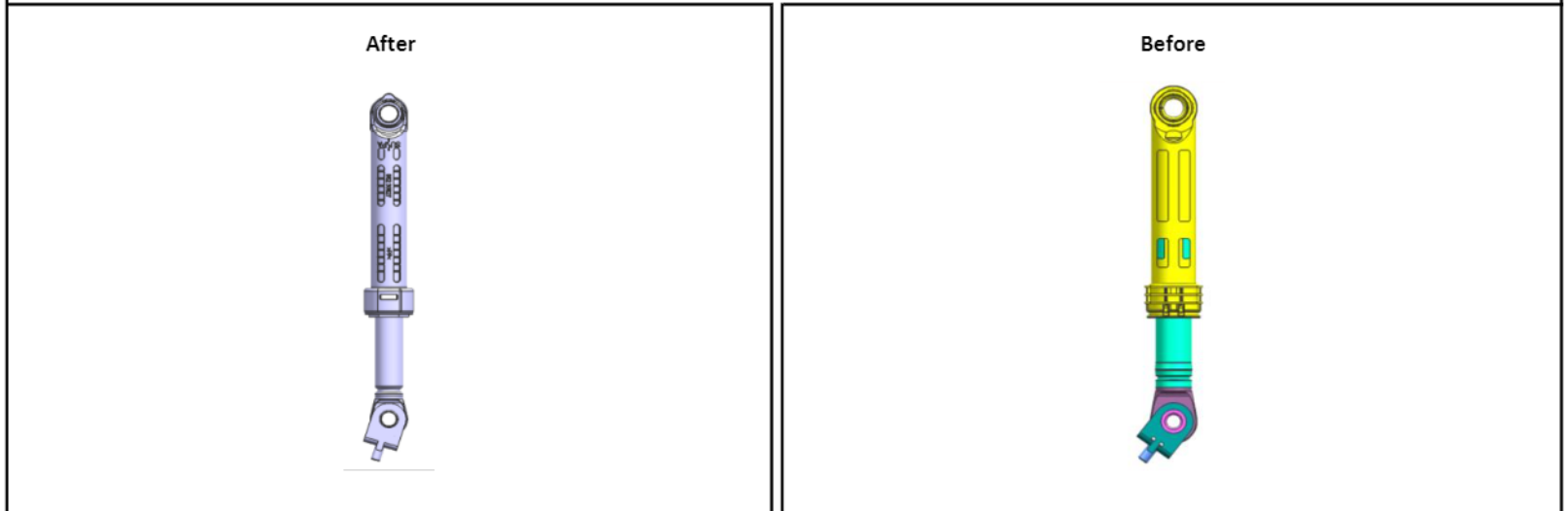
Instead of Aksistem company's U bracket shock absorber, Suspa company's shock absorber has been replaced. There is no difference in mounting structure.

Needed equipment:

When the shock absorber is to be replaced, the nut used in the shock absorber assembly should be tightened to 85Nm.

How will be the application of the modification in the field?:

If the sound from the machine continues after the machine foot adjustments are done, the cabinet tox (welding) points should be checked first. As a result of all the checks, if it is confirmed that the sound comes from the shock absorber, the shock absorber must be changed.



INFORMATION ABOUT THE PART CHANGES									
Ser. Ref	New part(s) / Group(s)			Code	Ser. Ref	Old part(s) / Group(s)			Code
	Stock number	Part / group name	#			Stock number	Part / group name	#	
1646	2860640100	Shock absorber with bracket	1	E7	1646	2829010100	Shock absorber with bracket	1	E7

New Part(s) / Group(s)

Parts are added to BOM of the product. Part datas are completed by Production Planning department.

Parts will not be added to BOM, It is only for service.

CODE EXPLANATION :

A-Old stocks can be used; Old & new parts are fully interchangeable
B-Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions
C-Old stocks can not be used. New parts are interchangeable with old & new productions
D-Old stocks can not be used. New parts are interchangeable with new productions
E-Old stocks can be used in old productions. New parts are interchangeable with old & new productions
1-Performance / 2-Production improvement / 3-Safety / 4-Material or dimension change / 5-Additional part / 6-Part cancellation / 7-Alternative use

RELATED PRODUCTS						
No	Modification Date	Brand	Model	Started from	Finished at	Signature

Sensitivity: Public