| arçelik | PART - GROUP CHANGE NOTIFICATION | | Bulletin no | Rev no | Date |
|---|---|---|---|---|---|
| | Copy to | Musa ALTIPARMAK, Yunus Emre AYDOĞDU, Tuba DOLAR | CMI_2015_05 | 0 | 01.04.2018 |
| | Approved by | Seyhun BAKIRHAN | | | |

| TECHNICAL EXPLANATION OF THE MODIFICATION | Technical Bulletin No |
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| Subject | Pulley with plastic raw material (PA6 %60 GF) transition for Large and E450 products with UM motor |
| Key Words | Plastic Pulley, Drum, Belt, UM Motor, Grounding, Pulley Fixing Screw |

**Problem description / Reason of the modification:**

Alternative design and raw material adaptation (Large and E450 UM motor products)

**Affected period:**

As of April 1st 2018

**Application Date:** 01.04.2018

**Content of the modification (Which items are modified?):**

Pulley; 2851120400 will be used instead of 2816660100 and 0200. Pulley fixing screw; 2829960500 will be used instead of 2829960200.

**APPLICATION IN THE FIELD:**

**Needed equipment:**

**Current equipment can be used.**

**How will be the application of the modification in the field?:**

Plastic pulley will be used at the new products which are produced from April 1st 2018 and on.

In case of a pulley problem in machines produced after April 1st 2018, plastic pulley has to be used.

In case of a pulley problem in products with aluminum pulley which are produced before April 1st 2018, aluminum pulley has to be used.

**After**

**Before**

**INFORMATION ABOUT THE PART CHANGES**

| Ser. Ref | New part(s) / Group(s) Stock number | Part / group name | # | Code | Ser. Ref | Old part(s) / Group(s) Stock number | Part / group name | # | Code |
|---|---|---|---|---|---|---|---|---|---|
| 56 | 2851120400 | PULLEY FIXING SCREW | 1 | **B2** | 56 | 2816660100 | PULLEY | 1 | **B2** |
| | | | | | 56 | 2816660200 | PULLEY | 1 | **B2** |
| 1008 | 2829960500 | PULLEY FIXING SCREW | 1 | B2 | 1008 | 2829960100 | PULLEY FIXING SCREW | 1 | B2 |
| | | | | | 1008 | 2829960200 | PULLEY FIXING SCREW | 1 | B2 |
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**New Part(s) / Group(s)**

[X] Parts are added to BOM of the product.

[ ] Part datas are completed by Production Planning department.

[ ] Parts will not be added to BOM, It is only for service.

**CODE EXPLANATION :**

**A**-Old stocks can be used; Old & new parts are fully interchangeable

**B**-Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions

**C**-Old stocks can not be used. New parts are interchangeable with old & new productions

**D**-Old stocks can not be used. New parts are interchangeable with new productions

**E**-Old stocks can be used in old productions. New parts are interchangeable with old & new productions

**1**-Performance / **2**-Production improvement / **3**-Safety / **4**-Material or dimension change / **5**-Additional part / **6**-Part cancellation / **7**-Alternative use

**RELATED PRODUCTS**

| No | Modification Date | Brand | Model | Started from | Finished at | Signature |
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Sensitivity: Public