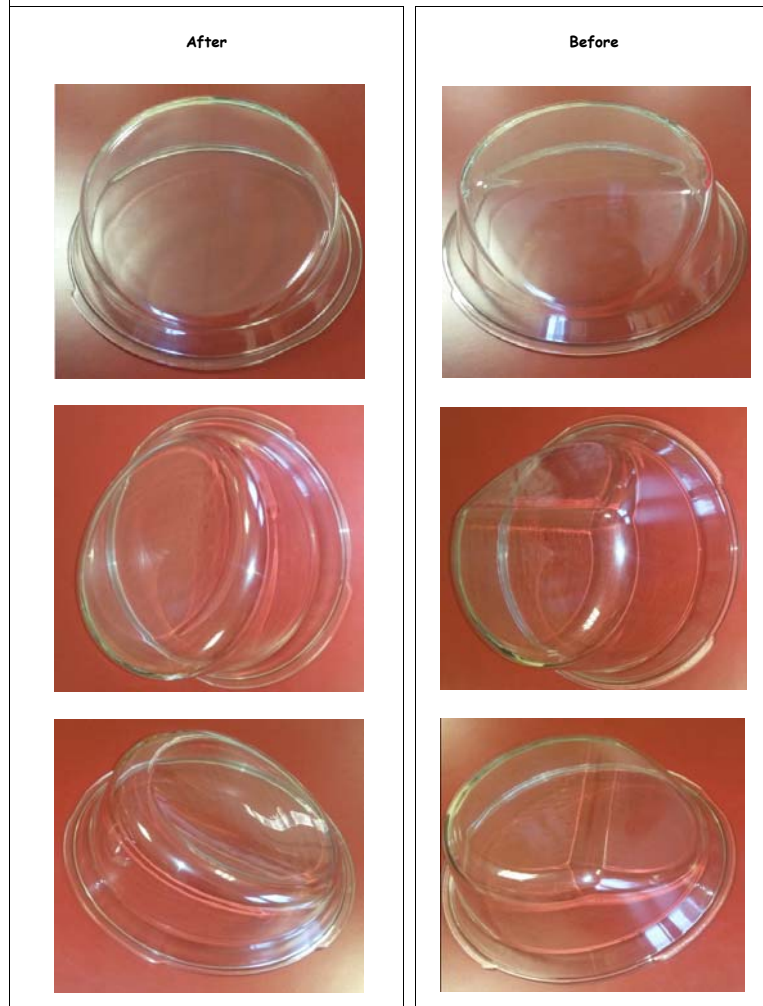


PART - GROUP CHANGE NOTIFICATION				Bulletin no	2014-2	Date	03.03.2014
arçelik	Prepared by	MUSA ALTIPARMAK			Signature		
	Approved by	Bunçun SOMER					
Copy to	TH-YPLB	ÇMI-MTK1	ÇMI-UPB	ÇMI-MUT			
	ÇMI-KGB	ÇMI-MTK2	ÇMI-MTK3	Other			

## TECHNICAL EXPLANATION OF THE CHANGE

Issue	New XL porthole glass
Explanation	<p>New 2842650100 stock number XL porthole glass have been used to improve quality instead of 2821630100 stock number XL porthole glass.</p> <p>New 2842650100 stock number XL porthole glass have been used for washing machines which have produced after 03.03.2014 production date. Old version 2821630100 stock number XL porthole glass have not been used after that date. New version 2842650100 stock number XL porthole glass have been used for washing machines which have produced before 03.03.2014 production date.</p> <p>XL porthole glass stock numbers and front door assembly stock numbers are given below.</p> <p>If XL porthole glass would be changed, front door assembly (XL) must be changed. Only XL porthole glass would not be changed.</p>



## INFORMATION ABOUT THE PART CHANGES

Ser. Ref	New part(s)			Code	Ser. Ref	Old Part(s)			Code
	Stock number	Part name	Asset			Stock number	Part name	Asset	
11	2821630100	PORTHOLE GLASS	1	E1	11	2842650100	PORTHOLE GLASS	1	E1
10	2832530300	FRONT DOOR ASSY. (XL)	1	E1	10	2832530800	FRONT DOOR ASSY. (XL)	1	E1
10	2832530400	FRONT DOOR ASSY. (XL)	1	E1	10	2832531000	FRONT DOOR ASSY. (XL)	1	E1
10	2832530500	FRONT DOOR ASSY. (XL)	1	E1	10	2832531100	FRONT DOOR ASSY. (XL)	1	E1
10	2832530600	FRONT DOOR ASSY. (XL)	1	E1	10	2832531200	FRONT DOOR ASSY. (XL)	1	E1
10	2832530700	FRONT DOOR ASSY. (XL)	1	E1	10	2832531300	FRONT DOOR ASSY. (XL)	1	E1
10	2832530800	FRONT DOOR ASSY. (XL)	1	E1	10	2832531400	FRONT DOOR ASSY. (XL)	1	E1
10	2879500600	FRONT DOOR ASSY. (XL)	1	E1	10	2879501700	FRONT DOOR ASSY. (XL)	1	E1
10	2879500700	FRONT DOOR ASSY. (XL)	1	E1	10	2879501800	FRONT DOOR ASSY. (XL)	1	E1
10	2879500800	FRONT DOOR ASSY. (XL)	1	E1	10	2879501900	FRONT DOOR ASSY. (XL)	1	E1
10	2879500900	FRONT DOOR ASSY. (XL)	1	E1	10	2879502000	FRONT DOOR ASSY. (XL)	1	E1
10	2879501000	FRONT DOOR ASSY. (XL)	1	E1	10	2879502100	FRONT DOOR ASSY. (XL)	1	E1
10	2879501100	FRONT DOOR ASSY. (XL)	1	E1	10	2879502200	FRONT DOOR ASSY. (XL)	1	E1
10	2879501400	FRONT DOOR ASSY. (XL)	1	E1	10	2879502300	FRONT DOOR ASSY. (XL)	1	E1
10	2879501500	FRONT DOOR ASSY. (XL)	1	E1	10	2879502400	FRONT DOOR ASSY. (XL)	1	E1
10	2320900100	FRONT DOOR ASSY. (XL)	1	E1	10	2431000100	FRONT DOOR ASSY. (XL)	1	E1
10	2320900200	FRONT DOOR ASSY. (XL)	1	E1	10	2431000200	FRONT DOOR ASSY. (XL)	1	E1
10	2320900300	FRONT DOOR ASSY. (XL)	1	E1	10	2431000300	FRONT DOOR ASSY. (XL)	1	E1
10	2320900400	FRONT DOOR ASSY. (XL)	1	E1	10	2431000400	FRONT DOOR ASSY. (XL)	1	E1
10	2320900500	FRONT DOOR ASSY. (XL)	1	E1	10	2431000500	FRONT DOOR ASSY. (XL)	1	E1
10	2320900600	FRONT DOOR ASSY. (XL)	1	E1	10	2431000600	FRONT DOOR ASSY. (XL)	1	E1
10	2320900700	FRONT DOOR ASSY. (XL)	1	E1	10	2431000700	FRONT DOOR ASSY. (XL)	1	E1
10	2320900800	FRONT DOOR ASSY. (XL)	1	E1	10	2431000800	FRONT DOOR ASSY. (XL)	1	E1
10	2418200100	FRONT DOOR ASSY. (XL)	1	E1	10	2418200400	FRONT DOOR ASSY. (XL)	1	E1
10	2418200200	FRONT DOOR ASSY. (XL)	1	E1	10	2418200500	FRONT DOOR ASSY. (XL)	1	E1
10	2418200300	FRONT DOOR ASSY. (XL)	1	E1	10	2418200600	FRONT DOOR ASSY. (XL)	1	E1
10	2892700100	FRONT DOOR ASSY. (XL)	1	E1	10	2892702800	FRONT DOOR ASSY. (XL)	1	E1
10	2892700400	FRONT DOOR ASSY. (XL)	1	E1	10	2892702900	FRONT DOOR ASSY. (XL)	1	E1
10	2892700800	FRONT DOOR ASSY. (XL)	1	E1	10	2892703000	FRONT DOOR ASSY. (XL)	1	E1
10	2892701400	FRONT DOOR ASSY. (XL)	1	E1	10	2892703100	FRONT DOOR ASSY. (XL)	1	E1
10	2892701500	FRONT DOOR ASSY. (XL)	1	E1	10	2892703200	FRONT DOOR ASSY. (XL)	1	E1
10	2892701700	FRONT DOOR ASSY. (XL)	1	E1	10	2892703300	FRONT DOOR ASSY. (XL)	1	E1
10	2892701900	FRONT DOOR ASSY. (XL)	1	E1	10	2892703400	FRONT DOOR ASSY. (XL)	1	E1
10	2892702100	FRONT DOOR ASSY. (XL)	1	E1	10	2892703500	FRONT DOOR ASSY. (XL)	1	E1
10	2892702600	FRONT DOOR ASSY. (XL)	1	E1	10	2892703600	FRONT DOOR ASSY. (XL)	1	E1
10	2892702700	FRONT DOOR ASSY. (XL)	1	E1	10	2892703700	FRONT DOOR ASSY. (XL)	1	E1
10	2938900100	FRONT DOOR ASSY. (XL)	1	E1	10	2938900700	FRONT DOOR ASSY. (XL)	1	E1
10	2938900200	FRONT DOOR ASSY. (XL)	1	E1	10	2938900800	FRONT DOOR ASSY. (XL)	1	E1
10	2938900300	FRONT DOOR ASSY. (XL)	1	E1	10	2938900900	FRONT DOOR ASSY. (XL)	1	E1
10	2938900400	FRONT DOOR ASSY. (XL)	1	E1	10	2938901000	FRONT DOOR ASSY. (XL)	1	E1
10	2938900500	FRONT DOOR ASSY. (XL)	1	E1	10	2938901100	FRONT DOOR ASSY. (XL)	1	E1
10	2938900600	FRONT DOOR ASSY. (XL)	1	E1	10	2938901200	FRONT DOOR ASSY. (XL)	1	E1
10	2833160800	FRONT DOOR ASSY. (XL)	1	E1	10	2833160900	FRONT DOOR ASSY. (XL)	1	E1
			1	E1	10	2833161000	FRONT DOOR ASSY. (XL)	1	E1
			1	E1	10	2833161100	FRONT DOOR ASSY. (XL)	1	E1

## CODE EXPLANATION :

A=Old stocks can be used. Old &amp; new parts are fully interchangeable

B=Old stocks can be used. Old parts are interchangeable with old productions &amp; new parts are interchangeable with new productions

C=Old stocks can not be used. New parts are interchangeable with old &amp; new productions

D=Old stocks can not be used. New parts are interchangeable with new productions

E=Old stocks can be used in old productions. New parts are interchangeable with old &amp; new productions

1=Performance / 2=Production improvement / 3=Safety / 4=Material or dimension change / B=Additional part / 6=Part cancellation / 7=Alternative use

## INFORMATION ABOUT THE PRODUCT CHANGES

No	Date	Brand	Model	Started from	Finished at	Signature
1	03.03.2014					
2						