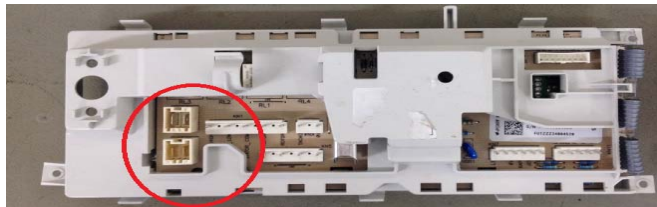


PART - GROUP CHANGE NOTIFICATION					Bulletin no	2013-14	Date	01.10.2013
arçelik	Prepared by	MUSA ALTIPARMAK-OĞUZHAN ERDEN			Signature			
	Approved by	BURÇİN SOMER						
	Copy to	TH-YPLB	ÇMI-MTK1	ÇMI-ÜPB	ÇMI-MÜT			
		ÇMI-KGB	ÇMI-MTK2	ÇMI-MTK3	Other			

TECHNICAL EXPLANATION OF THE CHANGE

Issue	Hardware change on Washing Machine MLCB main board
Explanation	<p>Hardware change was applied on Mini LCD main board as a quality improvement.</p> <p>New part numbers were defined for the new main board versions.</p> <p>Due to the hardware change on the main board, both main cable harness and the plastic card holder were redesigned as compatible with the new board.</p> <p>New part numbers were defined for the main cable harnesses and the plastic card holders. Plastic card cover will not be changed.</p> <p>Starting from 01.10.2013, the machines which are given in the attached sheet are produced with the new main board group and the new cable harness.</p> <p>Old cable harness and the old main board can not be used instead of the new versions, so for the machines which were produced before 01 10 2013 old cable harness or the mainboard must be used</p>

After



Before



INFORMATION ABOUT THE PART CHANGES

Ser. Ref	New part(s)			Code	Ser. Ref	Old Part(s)			Code
	Stock number	Part name	Aset			Stock number	Part name	Aset	
166	2843810100	MAIN CABLE HARNESS.	1	B2	166	2835190100	MAIN CABLE HARNESS.	1	B2
166	2843810200	MAIN CABLE HARNESS.	1	B2	166	2835190200	MAIN CABLE HARNESS.	1	B2
166	2843810300	MAIN CABLE HARNESS.	1	B2	166	2835190300	MAIN CABLE HARNESS.	1	B2
166	2843810400	MAIN CABLE HARNESS.	1	B2	166	2835190400	MAIN CABLE HARNESS.	1	B2
166	2843810500	MAIN CABLE HARNESS.	1	B2	166	2835190500	MAIN CABLE HARNESS.	1	B2
166	2843810600	MAIN CABLE HARNESS.	1	B2	166	2835190600	MAIN CABLE HARNESS.	1	B2
166	2843810700	MAIN CABLE HARNESS.	1	B2	166	2835190700	MAIN CABLE HARNESS.	1	B2
166	2843810800	MAIN CABLE HARNESS.	1	B2	166	2835190800	MAIN CABLE HARNESS.	1	B2
166	2843810900	MAIN CABLE HARNESS.	1	B2	166	2835190900	MAIN CABLE HARNESS.	1	B2
166	2843811000	MAIN CABLE HARNESS.	1	B2	166	2835191000	MAIN CABLE HARNESS.	1	B2
166	2843811100	MAIN CABLE HARNESS.	1	B2	166	2835191100	MAIN CABLE HARNESS.	1	B2
166	2843811200	MAIN CABLE HARNESS.	1	B2	166	2835191200	MAIN CABLE HARNESS.	1	B2
166	2843811300	MAIN CABLE HARNESS.	1	B2	166	2835191300	MAIN CABLE HARNESS.	1	B2
166	2843811400	MAIN CABLE HARNESS.	1	B2	166	2835191400	MAIN CABLE HARNESS.	1	B2
166	2843811500	MAIN CABLE HARNESS.	1	B2	166	2835191500	MAIN CABLE HARNESS.	1	B2
166	2843811600	MAIN CABLE HARNESS.	1	B2	166	2835191600	MAIN CABLE HARNESS.	1	B2
166	2843811700	MAIN CABLE HARNESS.	1	B2	166	2835191700	MAIN CABLE HARNESS.	1	B2
166	2843811800	MAIN CABLE HARNESS.	1	B2	166	2835191800	MAIN CABLE HARNESS.	1	B2
166	2843811900	MAIN CABLE HARNESS.	1	B2	166	2835191900	MAIN CABLE HARNESS.	1	B2
166	2843812000	MAIN CABLE HARNESS.	1	B2	166	2835192000	MAIN CABLE HARNESS.	1	B2
166	2843812100	MAIN CABLE HARNESS.	1	B2	166	2835192100	MAIN CABLE HARNESS.	1	B2
166	2843812200	MAIN CABLE HARNESS.	1	B2	166	2835192200	MAIN CABLE HARNESS.	1	B2
166	2843812300	MAIN CABLE HARNESS.	1	B2	166	2835192300	MAIN CABLE HARNESS.	1	B2
166	2843812400	MAIN CABLE HARNESS.	1	B2	166	2835192400	MAIN CABLE HARNESS.	1	B2
166	2843812500	MAIN CABLE HARNESS.	1	B2	166	2835192500	MAIN CABLE HARNESS.	1	B2
166	2843812600	MAIN CABLE HARNESS.	1	B2	166	2835192600	MAIN CABLE HARNESS.	1	B2
166	2843812700	MAIN CABLE HARNESS.	1	B2	166	2835192700	MAIN CABLE HARNESS.	1	B2
166	2843812800	MAIN CABLE HARNESS.	1	B2	166	2835192800	MAIN CABLE HARNESS.	1	B2
166	2843812900	MAIN CABLE HARNESS.	1	B2	166	2835192900	MAIN CABLE HARNESS.	1	B2
166	2843813000	MAIN CABLE HARNESS.	1	B2	166	2835193000	MAIN CABLE HARNESS.	1	B2
166	2843813100	MAIN CABLE HARNESS.	1	B2	166	2835193100	MAIN CABLE HARNESS.	1	B2
166	2843813200	MAIN CABLE HARNESS.	1	B2	166	2835193200	MAIN CABLE HARNESS.	1	B2
166	2843813300	MAIN CABLE HARNESS.	1	B2	166	2835193300	MAIN CABLE HARNESS.	1	B2
166	2843813400	MAIN CABLE HARNESS.	1	B2	166	2835193400	MAIN CABLE HARNESS.	1	B2
186	242780XXXX	PANEL ASSEMBLY	1	B2	186	282444XXXX	PANEL ASSEMBLY	1	B2
186	242790XXXX	PANEL ASSEMBLY	1	B2	186	282435XXXX	PANEL ASSEMBLY	1	B2
186	242790XXXX	PANEL ASSEMBLY	1	B2	186	282436XXXX	PANEL ASSEMBLY	1	B2
186	242790XXXX	PANEL ASSEMBLY	1	B2	186	282439XXXX	PANEL ASSEMBLY	1	B2
186	242800XXXX	PANEL ASSEMBLY	1	B2	186	282278XXXX	PANEL ASSEMBLY	1	B2
186	242810XXXX	PANEL ASSEMBLY	1	B2	186	282277XXXX	PANEL ASSEMBLY	1	B2
186	242820XXXX	PANEL ASSEMBLY	1	B2	186	241410XXXX	PANEL ASSEMBLY	1	B2
186	242830XXXX	PANEL ASSEMBLY	1	B2	186	241430XXXX	PANEL ASSEMBLY	1	B2

CODE EXPLANATION :

A-Old stocks can be used; Old & new parts are fully interchangeable

B-Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions

C-Old stocks can not be used. New parts are interchangeable with old & new productions

D-Old stocks can not be used. New parts are interchangeable with new productions

E-Old stocks can be used in old productions. New parts are interchangeable with old & new productions

1-Performance / 2-Production improvement / 3-Safety / 4-Material or dimension change / 5-Additional part / 6-Part cancellation / 7-Alternative use

INFORMATION ABOUT THE PRODUCT CHANGES

No	Date	Brand	Model	Started from	Finished at	Signature
1	01.11.2012					
2						