

	PART - GROUP CHANGE NOTIFICATION		Bulletin no	Rev no	Date
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TECHNICAL EXPLANATION OF THE MODIFICATION		Technical Bulletin No
Subject	CALIBRATION ERROR	
Key Words		

Problem description / Reason of the modification:

INCORRECT CALIBRATION OF PRODUCTS

Affected period:	Application Date:
1.03.2020	1.03.2020

Content of the modification (Which items are modified?):

with new energy regulation, total dry load amount in the drum is sensed/measured at the beginning of the ECO 40-60 program by motor. For precise measurement machine specific parameters being used and these parameters calculated at calibration phase. Because of that, after any service job will be done, service mode must be run with empty drum once for calibration and all service mode steps should be completed.

APPLICATION IN THE FIELD:

Needed equipment:

How will be the application of the modification in the field?:

After	Before

INFORMATION ABOUT THE PART CHANGES									
Ser. Ref	New part(s) / Group(s)			Code	Ser. Ref	Old part(s) / Group(s)			Code
	Stock number	Part / group name	#			Stock number	Part / group name	#	

New Part(s) / Group(s)

Parts are added to BOM of the product. Part datas are completed by Production Planning department.

Parts will not be added to BOM, it is only for service.

CODE EXPLANATION :

A-Old stocks can be used; Old & new parts are fully interchangeable
B-Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions
C-Old stocks can not be used. New parts are interchangeable with old & new productions
D-Old stocks can not be used. New parts are interchangeable with new productions
E-Old stocks can be used in old productions. New parts are interchangeable with old & new productions
1-Performance / 2-Production improvement / 3-Safety / 4-Material or dimension change / 5-Additional part / 6-Part cancellation / 7-Alternative use

RELATED PRODUCTS						
No	Modification Date	Brand	Model	Started from	Finished at	Signature