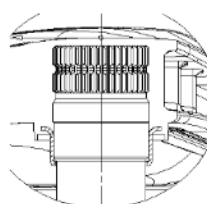
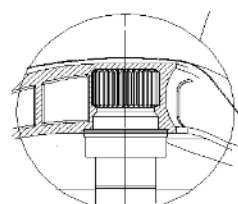


arçelik		PART - GROUP CHANGE NOTIFICATION		Bulletin no	Rev no	Date			
		Copy to	Musa ALTIPARMAK İşil ERCAN	CMI_2020_25	0	1.06.2020			
		Approved by	Yunus Emre AYDOĞDU						
TECHNICAL EXPLANATION OF THE MODIFICATION						Technical Bulletin No			
Subject	SAC BURC TRANSITION								
Key Words	WELDED BOILER GR.								
Problem description / Reason of the modification:									
Sleeve bushing will be used instead of brass bushing.									
Affected period:					Application Date:				
1.06.2020					1.06.2020				
Content of the modification (Which items are modified?):									
Welded Tub Assy. has been altered.									
APPLICATION IN THE FIELD:									
Needed equipment:									
Same equipments will be used as the old products.									
How will be the application of the modification in the field?:									
Welded Tub Assy. will be replaced with the new one.									
<p style="text-align: center;">After</p> 				<p style="text-align: center;">Before</p> 					
INFORMATION ABOUT THE PART CHANGES									
Ser. Ref	New part(s) / Group(s)			Code	Ser. Ref	Old part(s) / Group(s)			Code
	Stock number	Part / group name	#			Stock number	Part / group name	#	
1363	2880607200	WELDED TUB ASSEMBLY	1	A2	1363	2880606200	WELDED TUB ASSEMBLY	1	A2
1363	2880607300	WELDED TUB ASSEMBLY	1	A2	1363	2880606700	WELDED TUB ASSEMBLY	1	A2
1363	2880607400	WELDED TUB ASSEMBLY	1	A2	1363	2880606300	WELDED TUB ASSEMBLY	1	A2
1363	2880607600	WELDED TUB ASSEMBLY	1	A2	1363	2880606800	WELDED TUB ASSEMBLY	1	A2
1363	2880607500	WELDED TUB ASSEMBLY	1	A2	1363	2880606900	WELDED TUB ASSEMBLY	1	A2
1363	2443703600	WELDED TUB ASSEMBLY	1	A2	1363	2443703300	WELDED TUB ASSEMBLY	1	A2
1363	2443703700	WELDED TUB ASSEMBLY	1	A2	1363	2443703400	WELDED TUB ASSEMBLY	1	A2
1363	2443703900	WELDED TUB ASSEMBLY	1	A2	1363	2443701200	WELDED TUB ASSEMBLY	1	A2
1363	2443703700	WELDED TUB ASSEMBLY	1	A2	1363	2443701600	WELDED TUB ASSEMBLY	1	A2
1363	2443703700	WELDED TUB ASSEMBLY	1	A2	1363	2443703200	WELDED TUB ASSEMBLY	1	A2
1363	2443703800	WELDED TUB ASSEMBLY	1	A2	1363	2443700400	WELDED TUB ASSEMBLY	1	A2
1363	2443703900	WELDED TUB ASSEMBLY	1	A2	1363	2443702800	WELDED TUB ASSEMBLY	1	A2
1363	2443703800	WELDED TUB ASSEMBLY	1	A2	1363	2443702000	WELDED TUB ASSEMBLY	1	A2
1363	2443703600	WELDED TUB ASSEMBLY	1	A2	1363	2443702400	WELDED TUB ASSEMBLY	1	A2
1363	2443703600	WELDED TUB ASSEMBLY	1	A2	1363	2443700800	WELDED TUB ASSEMBLY	1	A2
1363	2443703600	WELDED TUB ASSEMBLY	1	A2	1363	2443703300	WELDED TUB ASSEMBLY	1	A2
1363	2477100700	WELDED TUB ASSEMBLY	1	A2	1363	2477100500	WELDED TUB ASSEMBLY	1	A2
1363	2435301600	WELDED TUB ASSEMBLY	1	A2	1363	2435300300	WELDED TUB ASSEMBLY	1	A2
1363	2435301700	WELDED TUB ASSEMBLY	1	A2	1363	2435300700	WELDED TUB ASSEMBLY	1	A2
1363	2435301800	WELDED TUB ASSEMBLY	1	A2	1363	2435300900	WELDED TUB ASSEMBLY	1	A2
1363	2435301900	WELDED TUB ASSEMBLY	1	A2	1363	2435300100	WELDED TUB ASSEMBLY	1	A2
1363	2435302000	WELDED TUB ASSEMBLY	1	A2	1363	2435300500	WELDED TUB ASSEMBLY	1	A2
1363	2435302100	WELDED TUB ASSEMBLY	1	A2	1363	2435301100	WELDED TUB ASSEMBLY	1	A2
1363	2435302200	WELDED TUB ASSEMBLY	1	A2	1363	2435301300	WELDED TUB ASSEMBLY	1	A2
1363	2435302300	WELDED TUB ASSEMBLY	1	A2	1363	2435301400	WELDED TUB ASSEMBLY	1	A2
1363	2435302400	WELDED TUB ASSEMBLY	1	A2	1363	2435301500	WELDED TUB ASSEMBLY	1	A2
New Part(s) / Group(s)									
<input checked="" type="checkbox"/> Parts are added to BOM of the product.									
<input type="checkbox"/> Part datas are completed by Production Planning department.									
<input type="checkbox"/> Parts will not be added to BOM, It is only for service.									
CODE EXPLANATION :									
A-Old stocks can be used; Old & new parts are fully interchangeable									
B-Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions									
C-Old stocks can not be used. New parts are interchangeable with old & new productions									
D-Old stocks can not be used. New parts are interchangeable with new productions									
E-Old stocks can be used in old productions. New parts are interchangeable with old & new productions									
1-Performance / 2-Production improvement / 3-Safety / 4-Material or dimension change / 5-Additional part / 6-Part cancellation / 7-Alternative use									
RELATED PRODUCTS									
No	Modification Date	Brand	Model	Started from	Finished at	Signature			